

A L/B



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002827

D350-607-543
Job Sheet 175330



Part No: D350-607-543

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Lightweight Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV:A DD VERF BY:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP Rev:D 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM IPP REV:E 13.08.21 CHG006 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-2		APR 24 2018
117	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1-3		MAY 02 2018
120	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC4		MAY 02 2018
125	DC	1 pcs	4/27/18	4/27/18	0.00	0.00	DC		MAY 02 2018
130	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		MAY 02 2018
140	QC21-FG	1 Ea	4/27/18	4/27/18	0.00	0.00	QC21		MAY 02 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-543 CHG008
Descriptions: 130 - Install placard and label as per dwg. Package as per PPPD350-607-543



Container No: S067841



Part: D350-607-543

Job No: 175330

Serial No/Batch: S067841

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 05/02/18

Plex 4/3/18 10:07 AM Dart.Gagnon.Michelle

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5024825
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5045860
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5019364
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5049462
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	5069416
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5067169
D4030-043	Long Basket Assembly, Light Lid (350)	1 Ea (1 ea)	90-Start up Operation	5075238
D4086-215	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5162777
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5057858
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5058300
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5053564
D4917-315	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5037280
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5050040
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5054118
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5027553 MS24665-151
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5019381
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5050055
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5024482
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5053041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	92	0
	AN4-13A	6	901	0
	AN4C15	1	67	0
	D2690-6	1	72	0
	D350-607-511	1	5	0
	D3912-041	1	6	0
	D4030-043	1	1	0
	D4085-3	1	30	0
	D4086-215	1	8	0
	D4150-041	1	2	0
	D4151-041	1	4	0
	D4151-043	1	9	0
	D4917-315	1	10	0
	MS17984-C413	1	43	0
	MS21042L4	6	3,912	0
	MS24665-151	1	465	0
	NAS1149C0463R	3	324	0
	NAS1149F0432P	12	2,410	0
	NAS1515H4L	2	357	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002827	S065572	AN310C4	Nut	S024835	ST331	1
002827	S045860	AN4-13A	Bolt		ST344	1
002827	S065571	AN4C15	Bolt	S019364	ST344	1
002827	S065570	D2690-6	Lanyard	S049462	ST009	1
002827	S065493	D4085-3	Placard	S053041	ST074	1
002827	S065569	D4150-041	Attachment Arm Assembly	S057858	ST081	1
002827	S065568	D4151-041	Basket Fwd Hardpoint Assembly, Lower	S058300	ST082	1
002827	S053564	D4151-043	Basket Fwd Hardpoint Assembly, Upper	S053557	ST083	1
002827	S065567	D4917-315	Placard, Max Load	S037280	ST126	1
002827	S065566	MS17984-C413	Quick Release Pin	S050040	ST315	1
002827	S065564	MS21042L4	Nut	S054118	ST303	6
002827	S065563	MS24665-151	Cotter Pin	S027553	ST289	1
002827	S065562	NAS1149C0463R	Washer	S019381	ST266	3
002827	S065561	NAS1149F0432P	Washer	S050055	ST262	12
002827	S065560	NAS1515H4L	Washer	S024483	ST260	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/26/18 11:00 AM Dart.joly.jocelyne

D3912-041
D 4086-218
3067168
1162777

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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PAGE 1 OF 1

Description: HELI-UTILITY BASKET

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					